

# FRONT SPOILER INSTALLATION GUIDE



## A) Once you start to instal your Maier front spoiler, you may need:

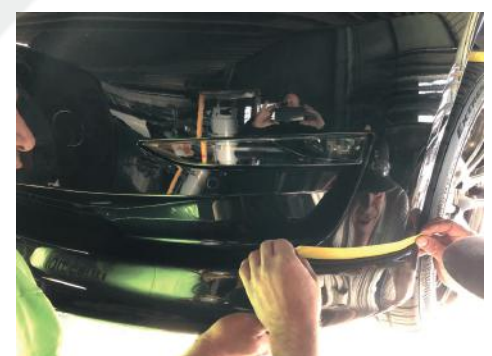
- access to a lift makes like easier as the car is raised and lowered for ease of installation
- with out a lift you will need a jack to raise the car
- simple masking tape
- common head screw driver or something close that has a smooth edge not to scratch or tear up the plastic stock Tesla fasteners
- 7/16", 10mm socket and open end wrenches
- drill & drill bit 1/4" size.
- 3M 06396 automotive adhesive promoter is ideal but may not be 100% necessary. Instead of that you can simply use a degreaser to write down the surface that the tape will adhere to.
- Using a lift, it takes our shop 45 minutes.



## B) We put the car on the lift and raise it to chest level

## C) One person holds the spoiler up to the car

Use masking tape to simply mark a line where the spoiler will ultimately live. This is **ONLY** a reference point. Later you will mount the spoiler with the 2 sided tape exposed and it will stick immediately and you don't want to reposition it. Leave the tape and put the spoiler off to the side.



## D) Raise the car to eye level

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## E) Roughly 18" back from the leaving edge of the nose...

remove the 4 fasteners that hold the plastic belly pan in place. NEED NOT REMOVE THIS panel. Just disconnect one end.



## F) There are also fasteners holding up the front panel in the wheel well...

\*\*just in front of the tire. Remove them as well. This will ultimately give you access to the front 6 mounting points of the nose.





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**G) Remove the (6) plastic buttons on the belly pan & nose.**



**H) We have placed 3M (2) sided tape in place (part# 06383)...**

It is up to the installer but we peel off the red plastic on the ends and leave the red plastic on the center 3 locations that cover the top of the nose section. We use this as a cushion and bond the ends only. Keep in mind you will be bolting the spoilers into position with 6 nuts & bolts. It will not come off easily.



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## I) Once the spoiler is in place (held by tape)...

drill the holes in the Maier spoiler. **\*\*Carefully pull each tab back to find the best location to drill.**  
**WE INTENTIONALLY do not pre drill these holes as there are some variances from car to car and don't want to compensate with 6 over sized holes.**



## J) Pull the plastic panel down...

and reach towards the nose to put the first nut & bolt into place. This will help to keep the spoiler from moving while you drill the following (5) holes.





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**K) Finish installing the (6) nuts and bolts**



**L) We provide nyloc nuts so you need not use lock washers**

**M) Re mount the plastic back in place (4) 10mm bolts and you are done**

